

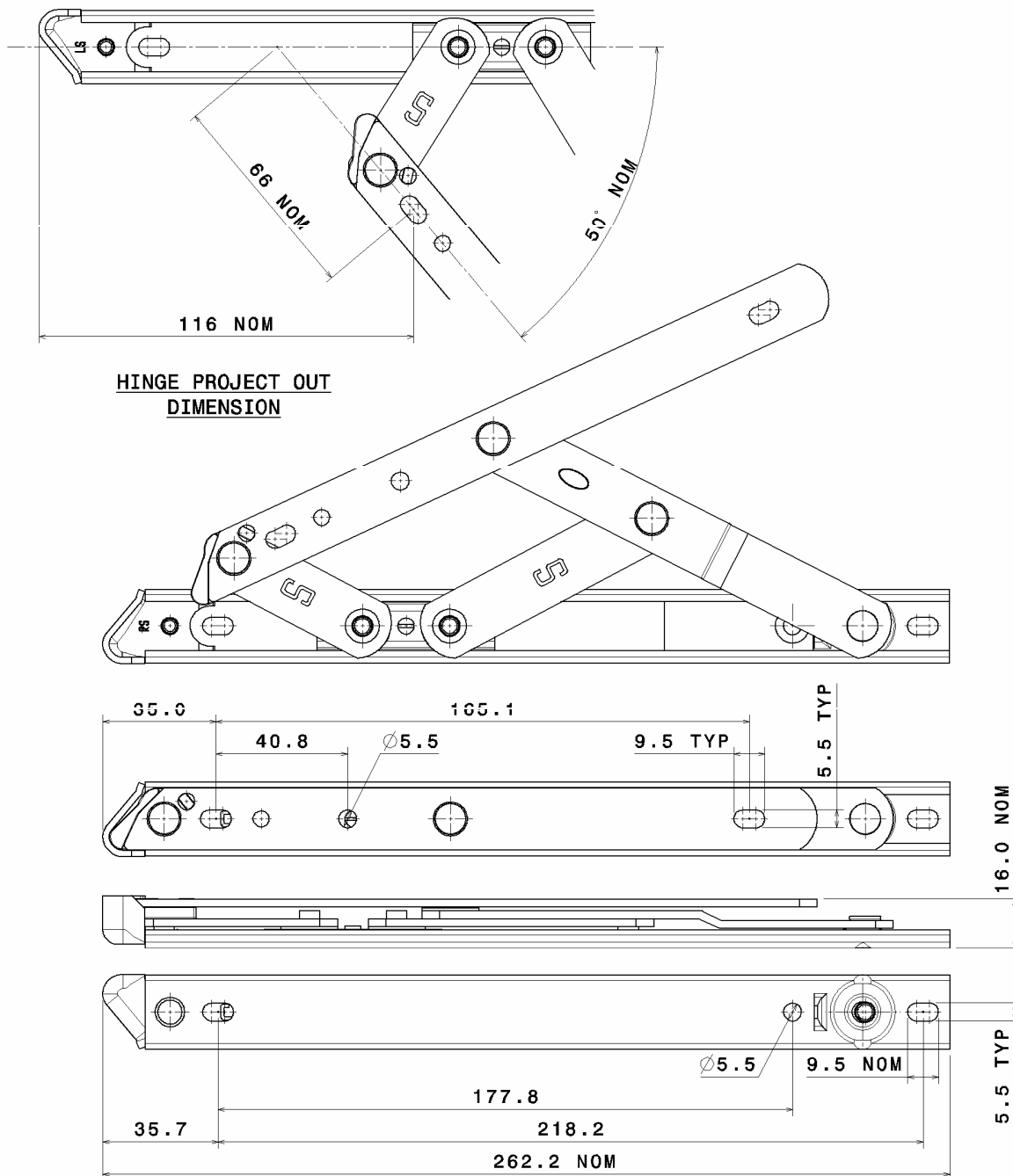
HINGES

STERLING® HINGES

SECTION 6.2 SHEET 1 of 10

ISSUE: September, 2007

ASSEMBLY SHEET - SPT10 Top Hung Hinge



Hinge Code	Max. Vent Weight (Kg)	Min. Vent Height (mm)	Max. Vent Height (mm)	Max. Vent Width (mm)	Hardware Cavity (mm)
SPT10	40	267	635	See profile manufacturers recommendations	16 - 18

Not to Scale, All dimensions in mm

It is the responsibility of the user to ensure that this document is at the latest issue.

Due to our policy of continual product improvement we reserve the right to alter specifications without notice.

It is the responsibility of the window manufacturer to ensure that the finished window meets the required performance and safety specification.

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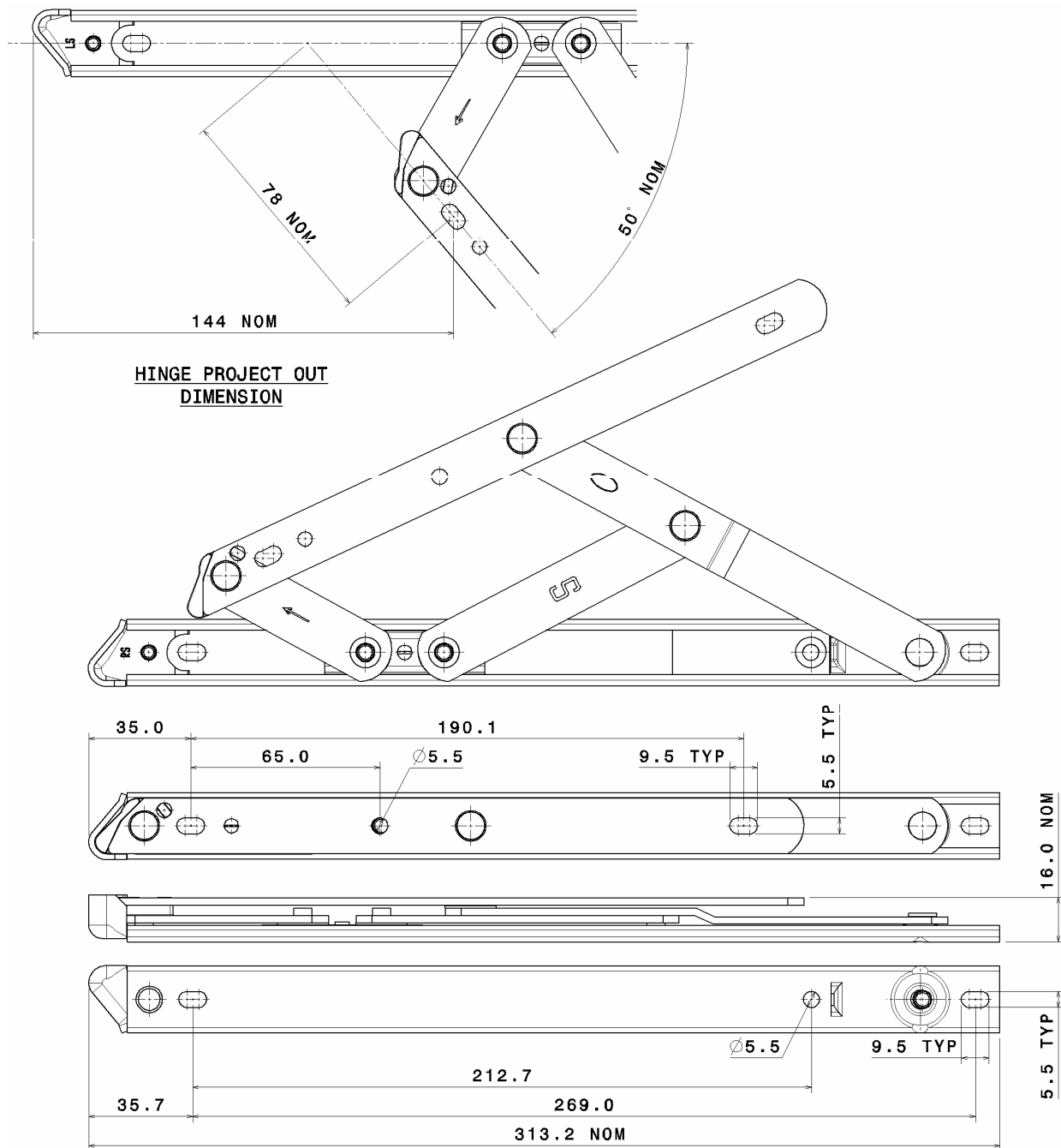
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SECTION 6.2 SHEET 2 of 10

ISSUE: September, 2007

ASSEMBLY SHEET - SPT12 Top Hung Hinge



Hinge Code	Max. Vent Weight (Kg)	Min. Vent Height (mm)	Max. Vent Height (mm)	Max. Vent Width (mm)	Hardware Cavity (mm)
SPT12	50	635	787	See profile manufacturers recommendations	16 - 18

Not to Scale, All dimensions in mm

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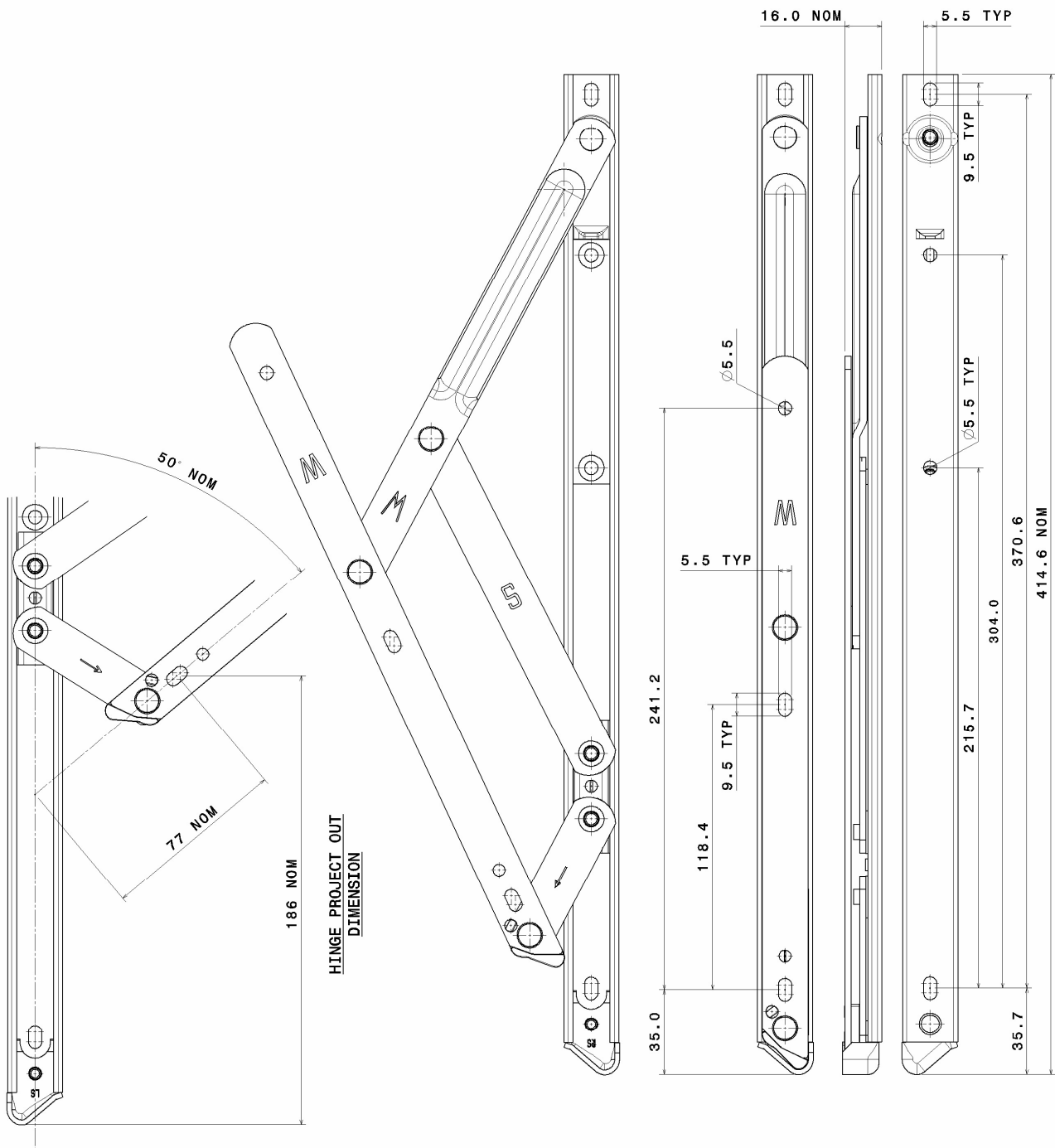
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SECTION 6.2 SHEET 4 of 10

ISSUE: September, 2007

ASSEMBLY SHEET - SPT16W Top Hung Hinge



Hinge Code	Max. Vent Weight (Kg)	Min. Vent Height (mm)	Max. Vent Height (mm)	Max. Vent Width (mm)	Hardware Cavity (mm)
SPT16W	65	787	1090	See profile manufacturers recommendations	16 - 18

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ISSUE: September, 2007

Hinge Code	Max. Vent Weight (Kg)	Min. Vent Height (mm)	Max. Vent Height (mm)	Max. Vent Width (mm)	Hardware Cavity (mm)
SPTH16	100	600	1100	See profile manufacturers recommendations	16 - 18

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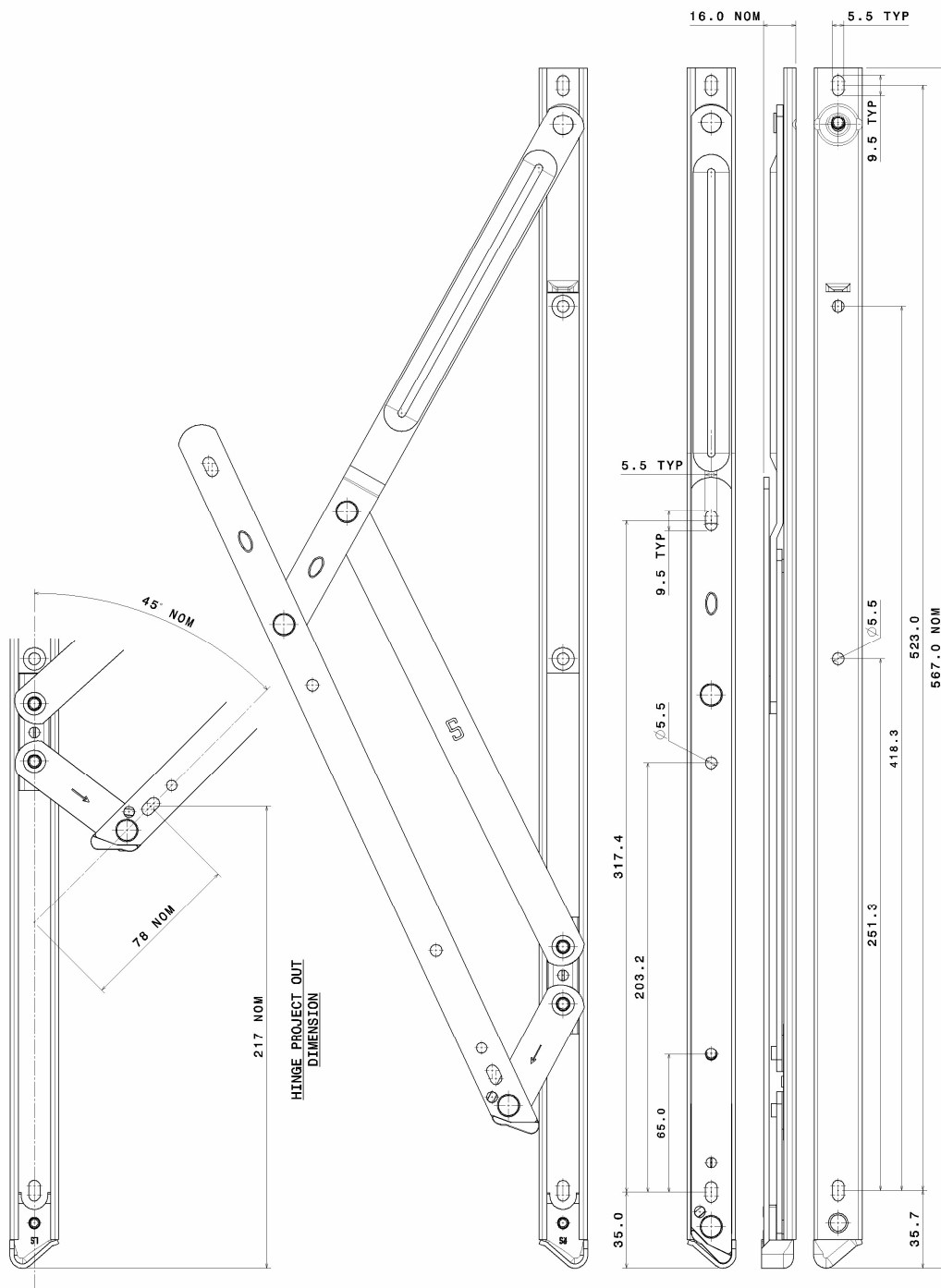
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SECTION 6.2 SHEET 6 of 10

ISSUE: September, 2007

ASSEMBLY SHEET - SPT22 Top Hung Hinge



Hinge Code	Max. Vent Weight (Kg)	Min. Vent Height (mm)	Max. Vent Height (mm)	Max. Vent Width (mm)	Hardware Cavity (mm)
SPT22	100	1090	1500	See profile manufacturers recommendations	16 - 18

Not to Scale, All dimensions in mm

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ISSUE: September, 2007

ZZR 2000

HINGE PROJECT OUT DIMENSION

20° NOM

97 NOM

85 NOM

35.0

350.0

5.6 TYP

9.5 TYP

235.75

80.0

Ø5.5 TYP

16.0 NOM

5.5 TYP

9.5 TYP

526.5

295.4

570.5 NOM

35.7

Hinge Code	Max. Vent Weight (Kg)	Min. Vent Height (mm)	Max. Vent Height (mm)	Max. Vent Width (mm)	Hardware Cavity (mm)
SPT22W	100	1500	2000	See profile manufacturers recommendations	16 - 18

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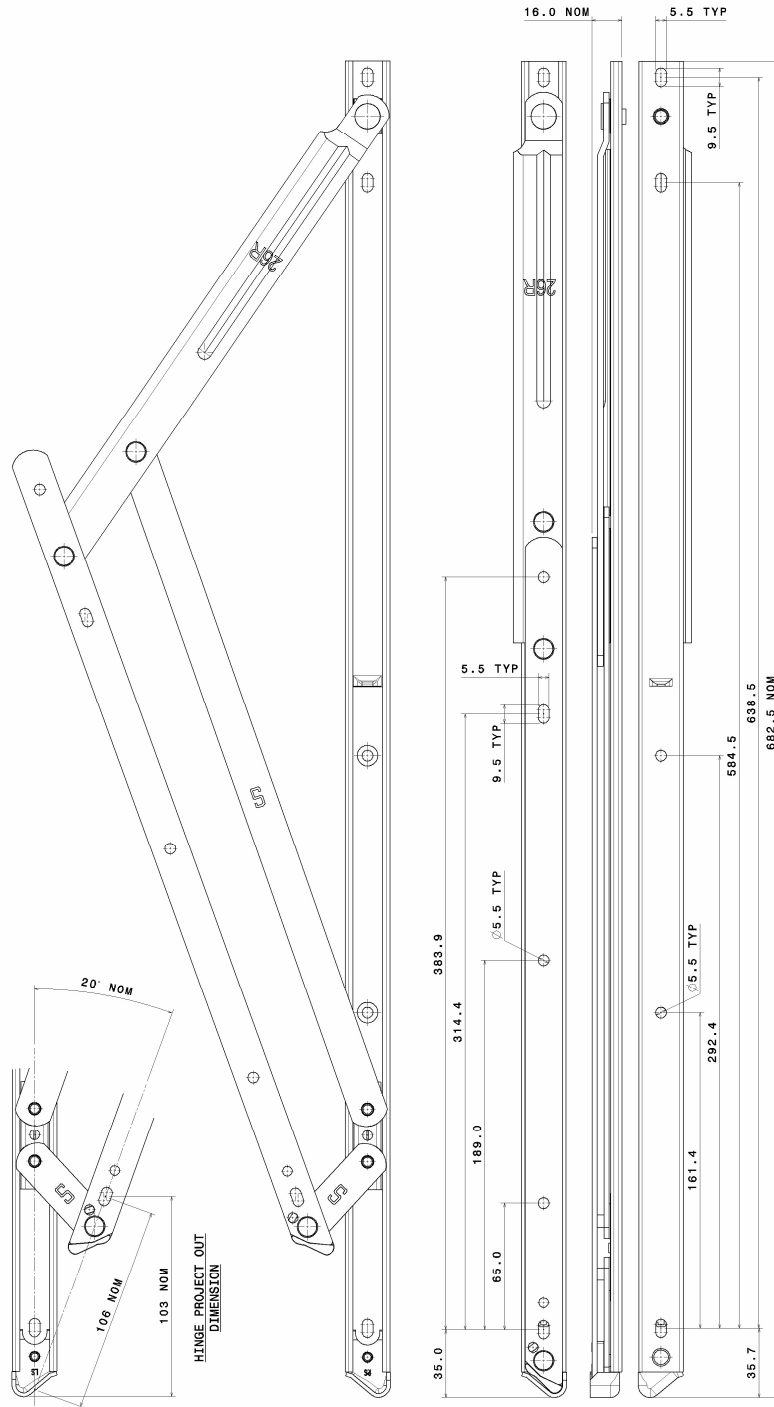
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SECTION 6.2 SHEET 8 of 10

ISSUE: September, 2007

ASSEMBLY SHEET - SPT26

Top Hung Hinge



Hinge Code	Max. Vent Weight (Kg)	Min. Vent Height (mm)	Max. Vent Height (mm)	Max. Vent Width (mm)	Hardware Cavity (mm)
SPT26	180	2000	2500	See profile manufacturers recommendations	16 - 18

Not to Scale, All dimensions in mm

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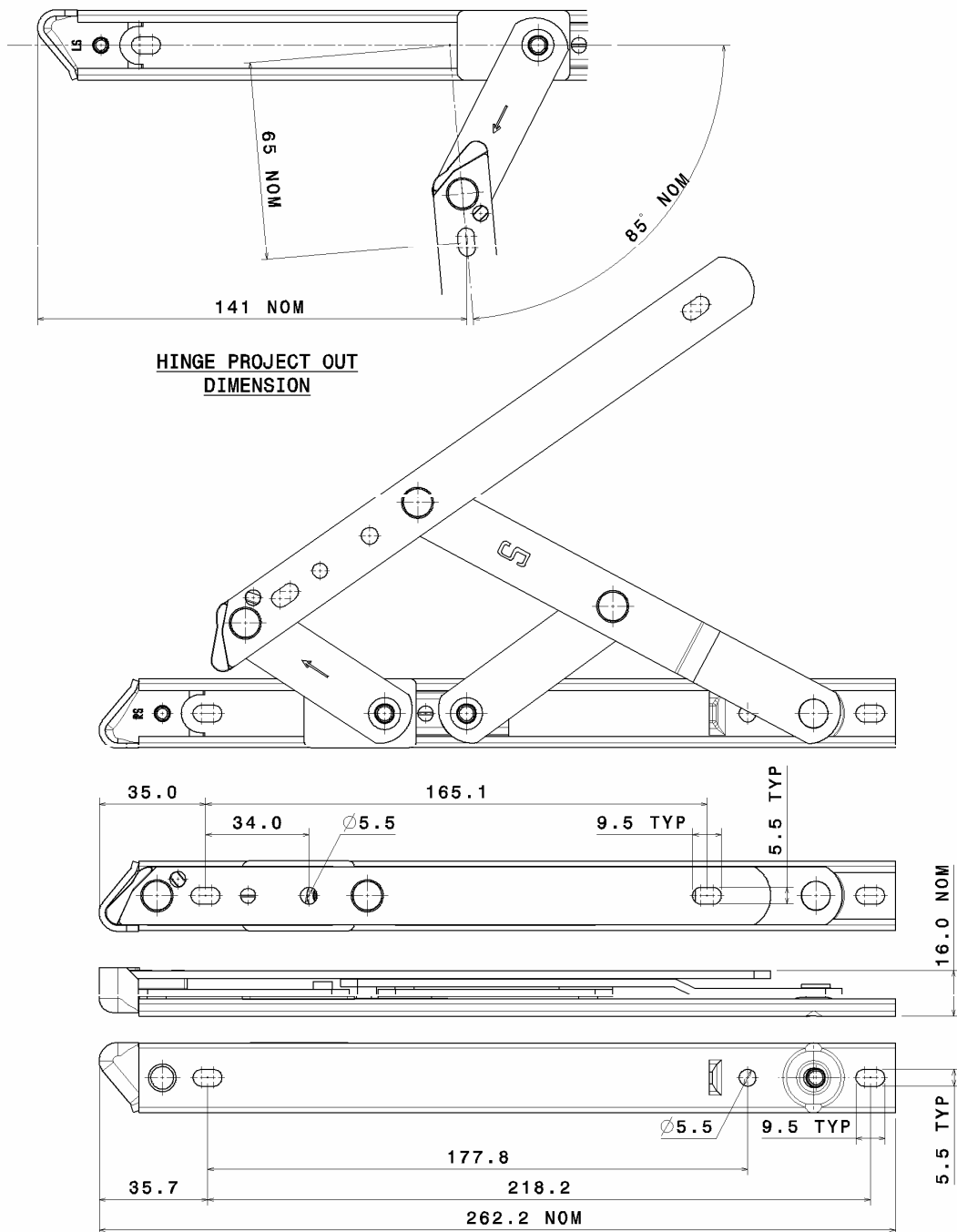
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SECTION 6.2 SHEET 9 of 10

ISSUE: September, 2007

ASSEMBLY SHEET - SPS10

Side Hung Hinge



Hinge Code	Max. Vent Weight (Kg)	Min. Vent Width (mm)	Max. Vent Width (mm)	Max. Vent Height (mm)	Hardware Cavity (mm)
SPS10	38	300	660	See profile manufacturers recommendations	16 - 18

Not to Scale, All dimensions in mm

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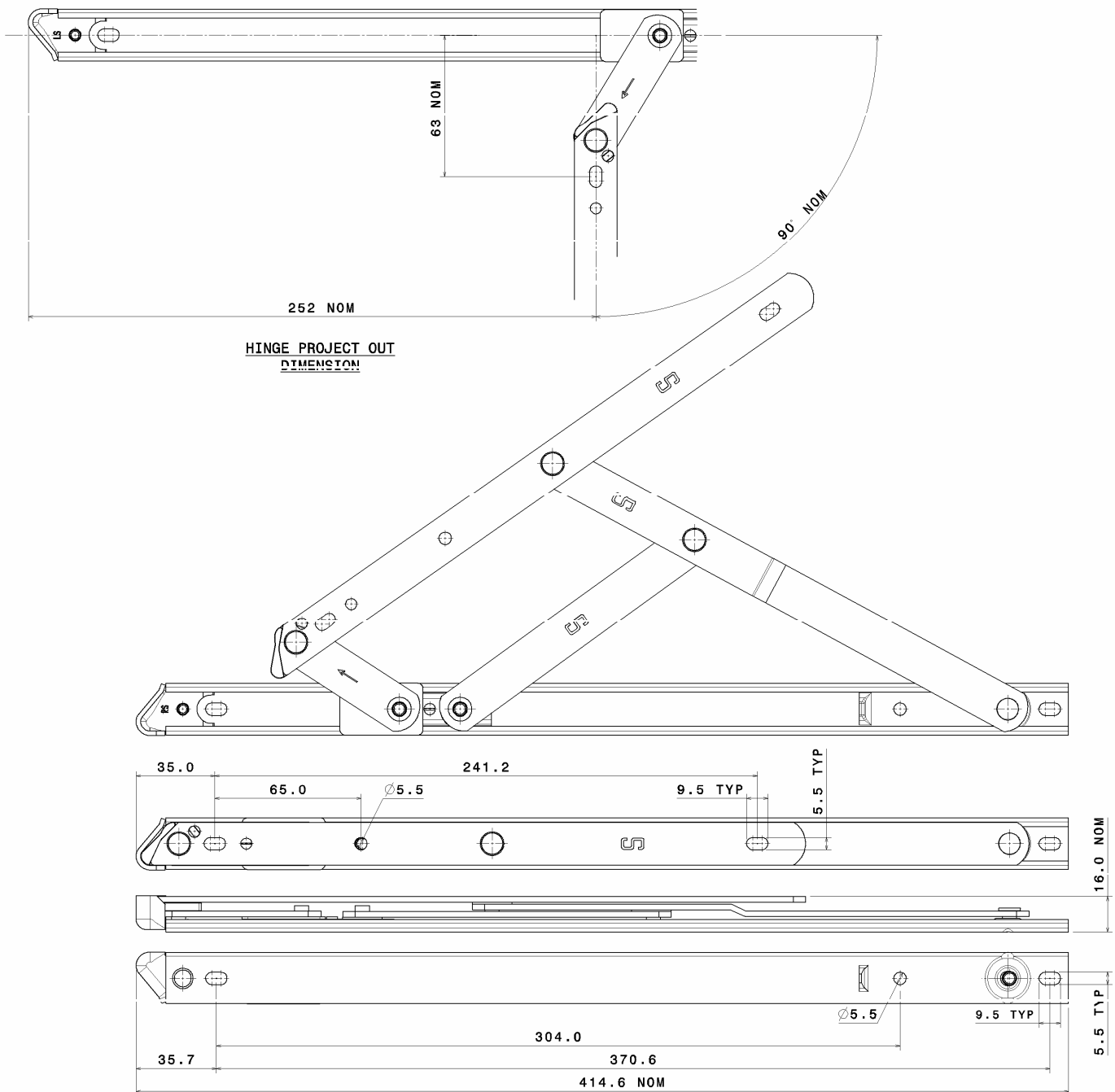
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SECTION 6.2 SHEET 10 of 10

ISSUE: September, 2007

ASSEMBLY SHEET - SPS16

Side Hung Hinge



Hinge Code	Max. Vent Weight (Kg)	Min. Vent Width (mm)	Max. Vent Width (mm)	Max. Vent Height (mm)	Hardware Cavity (mm)
SPS16	47	450	838	See profile manufacturers recommendations	16 - 18

Not to Scale, All dimensions in mm

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