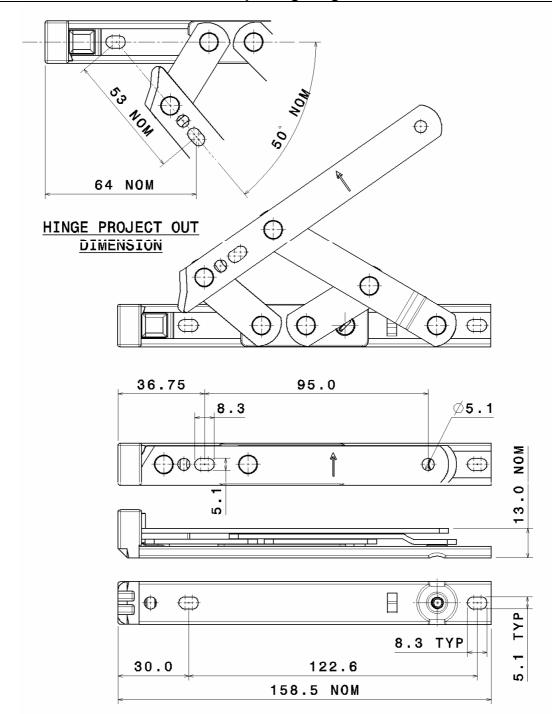
ASSEMBLY SHEET - EDT6 Top Hung Hinge



Hinge	Max. Vent	Min. Vent	Max. Vent	Max. Vent	Hardware
Code	Weight (Kg)	Height (mm)	Height (mm)	Width (mm)	Cavity (mm)
EDT6	10	150	300	See profile manufacturers recommendations	13 - 14

Not to Scale, All dimensions in mm

It is the responsibility of the user to ensure that this document is at the latest issue.

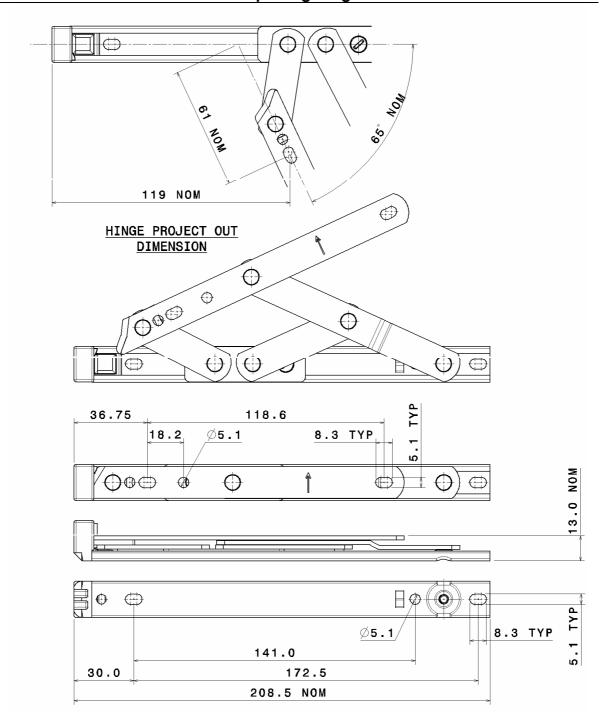
Due to our policy of continual product improvement we reserve the right to alter specifications without notice.

It is the responsibility of the window manufacturer to ensure that the finished window meets the required performance and safety specification.



ISSUE: March, 2006

ASSEMBLY SHEET - ED8 Top Hung Hinge



Hinge	Max. Vent	Min. Vent	Max. Vent	Max. Vent	Hardware
Code	Weight (Kg)	Height (mm)	Height (mm)	Width (mm)	Cavity (mm)
ED8	12	200	350	See profile manufacturers recommendations	13 - 14

Not to Scale, All dimensions in mm

It is the responsibility of the user to ensure that this document is at the latest issue.

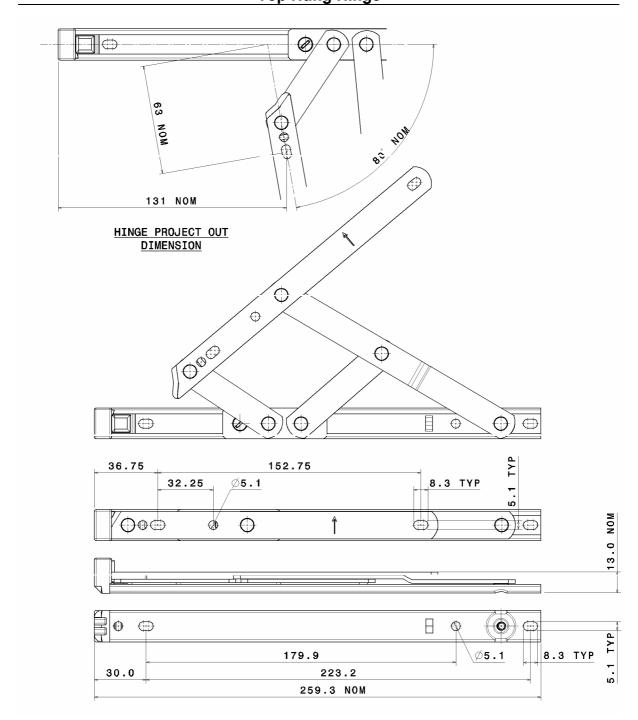
Due to our policy of continual product improvement we reserve the right to alter specifications without notice.

It is the responsibility of the window manufacturer to ensure that the finished window meets the required performance and safety specification.



ISSUE: March, 2006

ASSEMBLY SHEET - EDT10 Top Hung Hinge



Hinge	Max. Vent	Min. Vent	Max. Vent	Max. Vent	Hardware
Code	Weight (Kg)	Height (mm)	Height (mm)	Width (mm)	Cavity (mm)
EDT10	16	275	400	See profile manufacturers recommendations	13 - 14

Not to Scale, All dimensions in mm

It is the responsibility of the user to ensure that this document is at the latest issue.

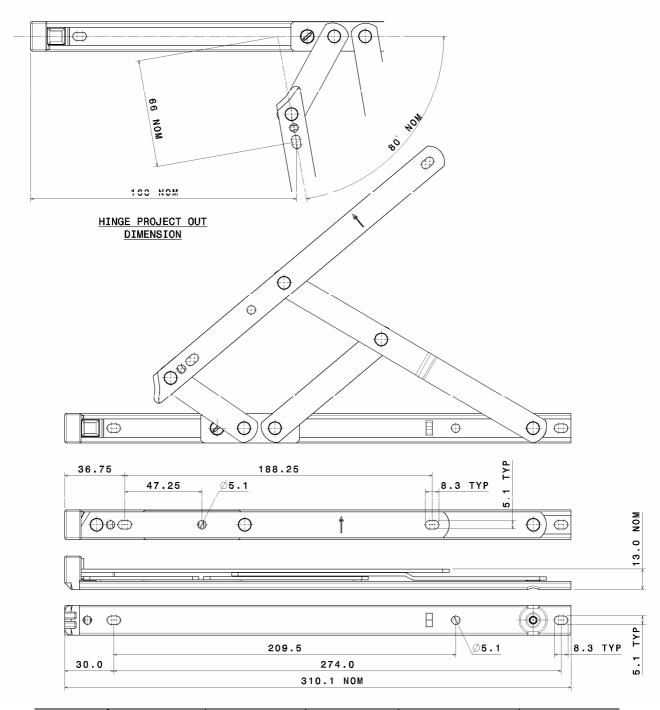
Due to our policy of continual product improvement we reserve the right to alter specifications without notice.

It is the responsibility of the window manufacturer to ensure that the finished window meets the required performance and safety specification.



ISSUE: March, 2006

ASSEMBLY SHEET - EDT12 Top Hung Hinge



Hinge	Max. Vent	Min. Vent	Max. Vent	Max. Vent	Hardware
Code	Weight (Kg)	Height (mm)	Height (mm)	Width (mm)	Cavity (mm)
EDT12	20	350	550	See profile manufacturers recommendations	13 - 14

Not to Scale, All dimensions in mm

It is the responsibility of the user to ensure that this document is at the latest issue.

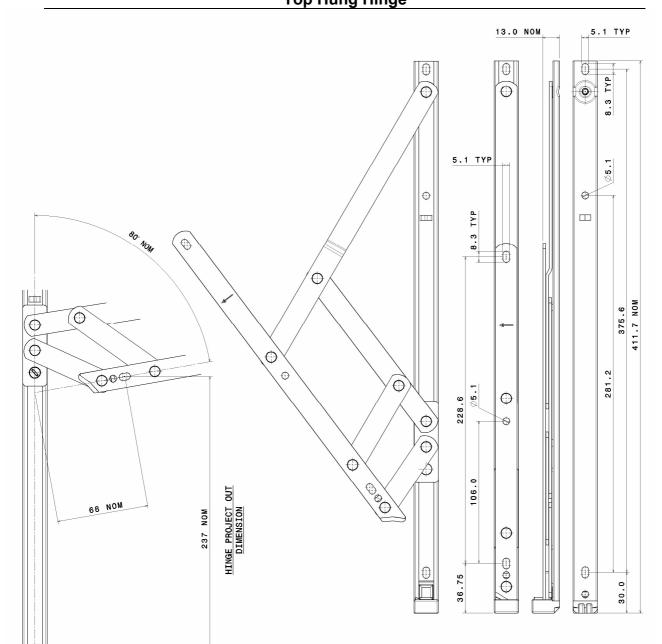
Due to our policy of continual product improvement we reserve the right to alter specifications without notice.

It is the responsibility of the window manufacturer to ensure that the finished window meets the required performance and safety specification.



ISSUE: March, 2006

ASSEMBLY SHEET - EDT16 Top Hung Hinge



Hinge	Max. Vent	Min. Vent	Max. Vent	Max. Vent	Hardware
Code	Weight (Kg)	Height (mm)	Height (mm)	Width (mm)	Cavity (mm)
EDT16	21	500	780	See profile manufacturers recommendations	13 - 14

Not to Scale, All dimensions in mm

It is the responsibility of the user to ensure that this document is at the latest issue.

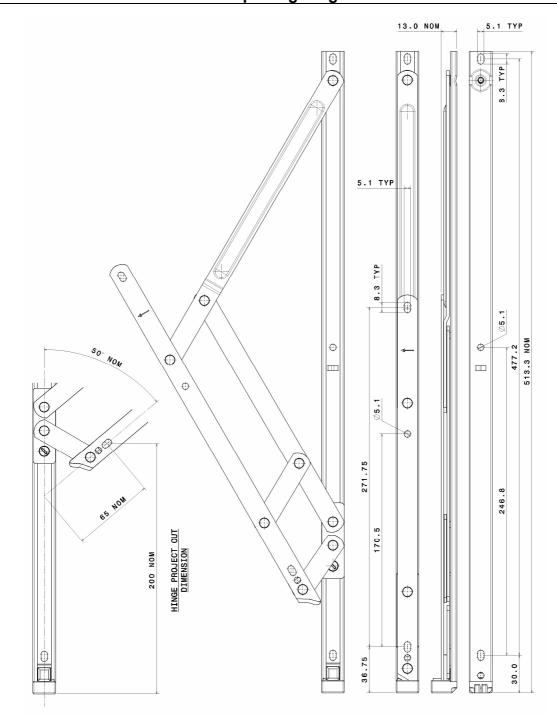
Due to our policy of continual product improvement we reserve the right to alter specifications without notice.

It is the responsibility of the window manufacturer to ensure that the finished window meets the required performance and safety specification.



ISSUE: March, 2006

ASSEMBLY SHEET - EDT20 Top Hung Hinge



Hinge	Max. Vent	Min. Vent	Max. Vent	Max. Vent	Hardware
Code	Weight (Kg)	Height (mm)	Height (mm)	Width (mm)	Cavity (mm)
EDT20	26	700	1100	See profile manufacturers recommendations	13 - 14

Not to Scale, All dimensions in mm

It is the responsibility of the user to ensure that this document is at the latest issue.

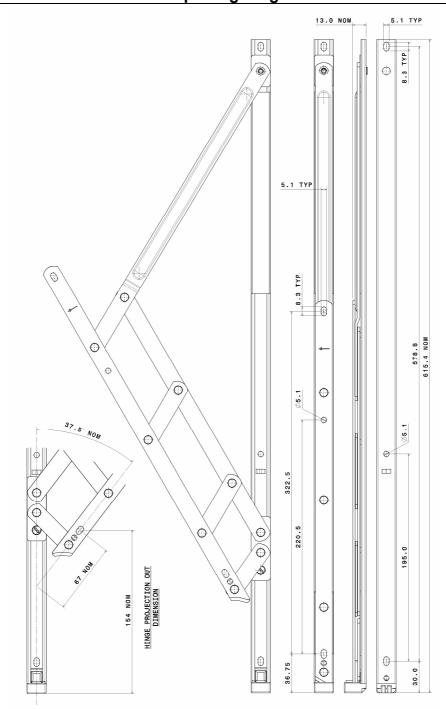
Due to our policy of continual product improvement we reserve the right to alter specifications without notice.

It is the responsibility of the window manufacturer to ensure that the finished window meets the required performance and safety specification.



ISSUE: March, 2006

ASSEMBLY SHEET - EDT24 Top Hung Hinge



Hinge	Max. Vent	Min. Vent	Max. Vent	Max. Vent	Hardware
Code	Weight (Kg)	Height (mm)	Height (mm)	Width (mm)	Cavity (mm)
EDT24	40	850	1300	See profile manufacturers recommendations	13 - 14

Not to Scale, All dimensions in mm

It is the responsibility of the user to ensure that this document is at the latest issue.

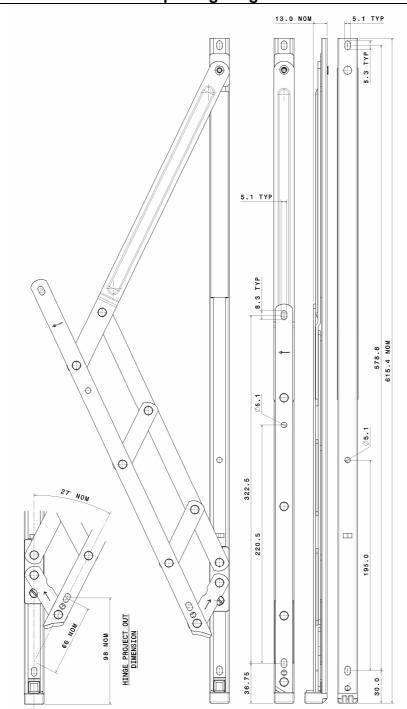
Due to our policy of continual product improvement we reserve the right to alter specifications without notice.

It is the responsibility of the window manufacturer to ensure that the finished window meets the required performance and safety specification.



ISSUE: March, 2006

ASSEMBLY SHEET - EDTH24 Top Hung Hinges



Hinge	Max. Vent	Min. Vent	Max. Vent	Max. Vent	Hardware
Code	Weight (Kg)	Height (mm)	Height (mm)	Height (mm)	Cavity (mm)
EDTH24	50	850	1500	See profile manufacturers recommendations	13 - 14

Not to Scale, All dimensions in mm

It is the responsibility of the user to ensure that this document is at the latest issue.

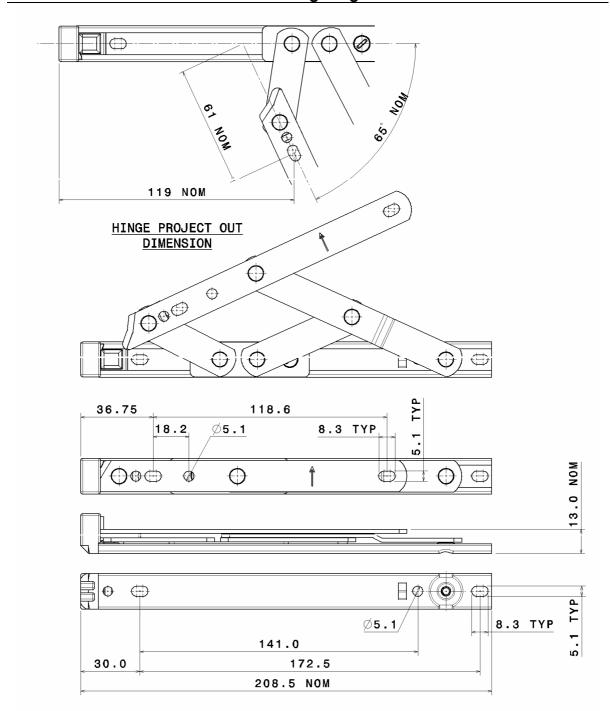
Due to our policy of continual product improvement we reserve the right to alter specifications without notice.

It is the responsibility of the window manufacturer to ensure that the finished window meets the required performance and safety specification.



ISSUE: March, 2006

ASSEMBLY SHEET - ED8 Side Hung Hinges



Hinge	Max. Vent	Min. Vent	Max. Vent	Max. Vent	Hardware
Code	Weight (Kg)	Width (mm)	Width (mm)	Height (mm)	Cavity (mm)
ED8	18	200	400	See profile manufacturers recommendations	13 - 14

Not to Scale, All dimensions in mm

It is the responsibility of the user to ensure that this document is at the latest issue.

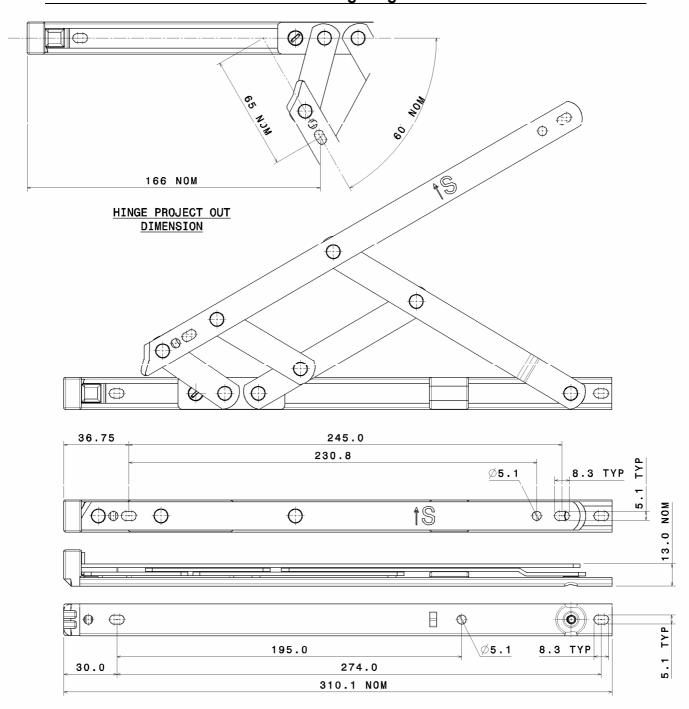
Due to our policy of continual product improvement we reserve the right to alter specifications without notice.

It is the responsibility of the window manufacturer to ensure that the finished window meets the required performance and safety specification.



ISSUE: March, 2006

ASSEMBLY SHEET - EDS12 Side Hung Hinges



Hinge	Max. Vent	Min. Vent	Max. Vent	Max. Vent	Hardware
Code	Weight (Kg)	Width (mm)	Width (mm)	Height (mm)	Cavity (mm)
EDS12	22	300	600	See profile manufacturers recommendations	13 - 14

Not to Scale, All dimensions in mm

It is the responsibility of the user to ensure that this document is at the latest issue.

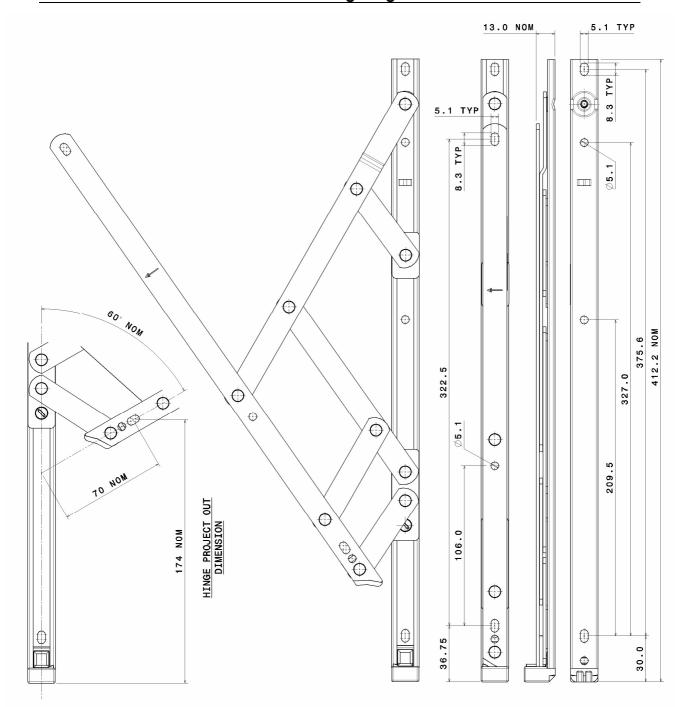
Due to our policy of continual product improvement we reserve the right to alter specifications without notice.

It is the responsibility of the window manufacturer to ensure that the finished window meets the required performance and safety specification.



ISSUE: March, 2006

ASSEMBLY SHEET - EDS16 Side Hung Hinge



Hinge	Max. Vent	Min. Vent	Max. Vent	Max. Vent	Hardware
Code	Weight (Kg)	Width (mm)	Width (mm)	Height (mm)	Cavity (mm)
EDS16	24	400	700	See profile manufacturers recommendations	13 - 14

Not to Scale, All dimensions in mm

It is the responsibility of the user to ensure that this document is at the latest issue.

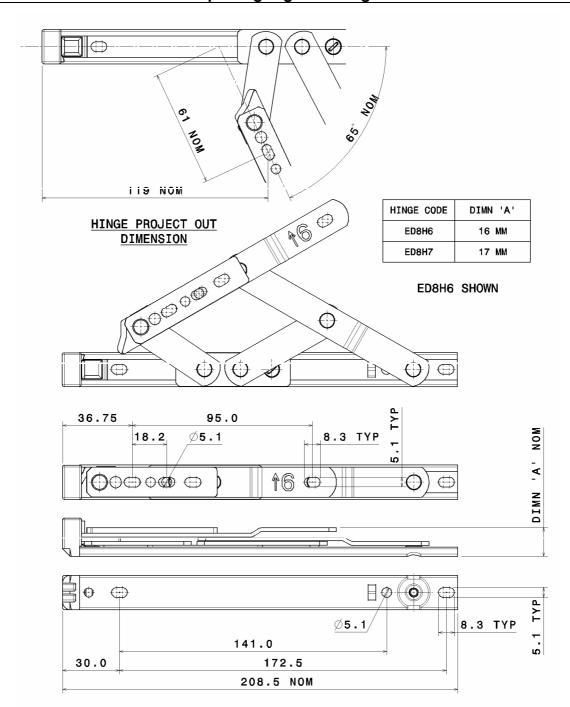
Due to our policy of continual product improvement we reserve the right to alter specifications without notice.

It is the responsibility of the window manufacturer to ensure that the finished window meets the required performance and safety specification.



ISSUE: March, 2006

ASSEMBLY SHEET - ED8H6/H7 Top Hung Highline Hinges



Hinge	Max. Vent	Min. Vent	Max. Vent	Max. Vent	Hardware
Code	Weight (Kg)	Height (mm)	Height (mm)	Width (mm)	Cavity (mm)
ED8H6/H7	12	200	350	See profile manufacturers recommendations	"A" +1/-0

Not to Scale, All dimensions in mm

It is the responsibility of the user to ensure that this document is at the latest issue.

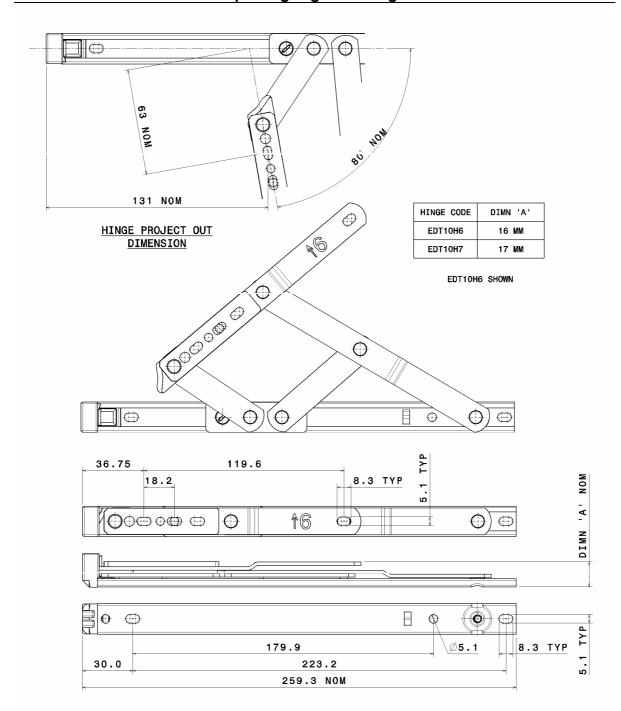
Due to our policy of continual product improvement we reserve the right to alter specifications without notice.

It is the responsibility of the window manufacturer to ensure that the finished window meets the required performance and safety specification.



ISSUE: March, 2006

ASSEMBLY SHEET - EDT10H6/H7 Top Hung Highline Hinges



Hinge	Max. Vent	Min. Vent	Max. Vent	Max. Vent	Hardware
Code	Weight (Kg)	Height (mm)	Height (mm)	Width (mm)	Cavity (mm)
EDT10H6/H7	16	275	400	See profile manufacturers recommendations	"A" +1/-0

Not to Scale, All dimensions in mm

It is the responsibility of the user to ensure that this document is at the latest issue.

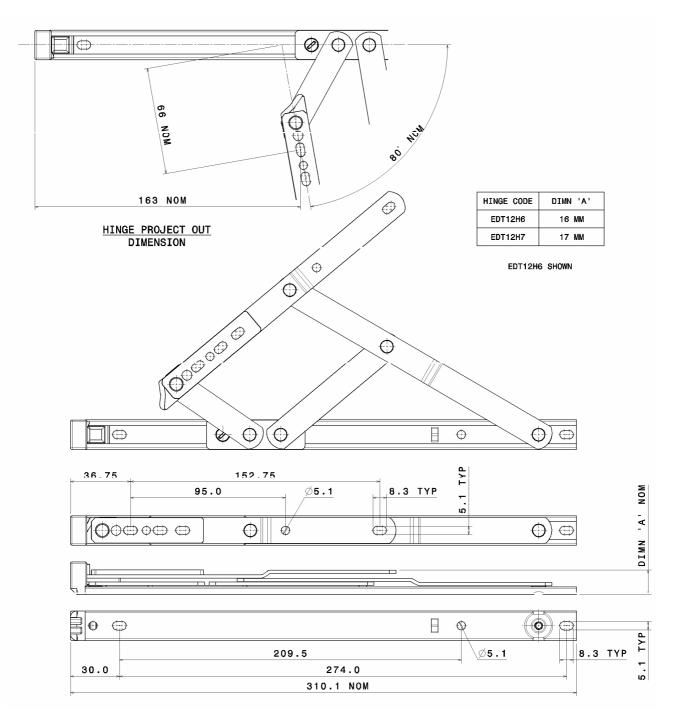
Due to our policy of continual product improvement we reserve the right to alter specifications without notice.

It is the responsibility of the window manufacturer to ensure that the finished window meets the required performance and safety specification.



ISSUE: March, 2006

ASSEMBLY SHEET - EDT12H6/H7 Top Hung Highline Hinges



Hinge	Max. Vent	Min. Vent	Max. Vent	Max. Vent	Hardware
Code	Weight (Kg)	Height (mm)	Height (mm)	Width (mm)	Cavity (mm)
EDT12H6/H7	20	350	550	See profile manufacturers recommendations	"A" +1/-0

Not to Scale, All dimensions in mm

It is the responsibility of the user to ensure that this document is at the latest issue.

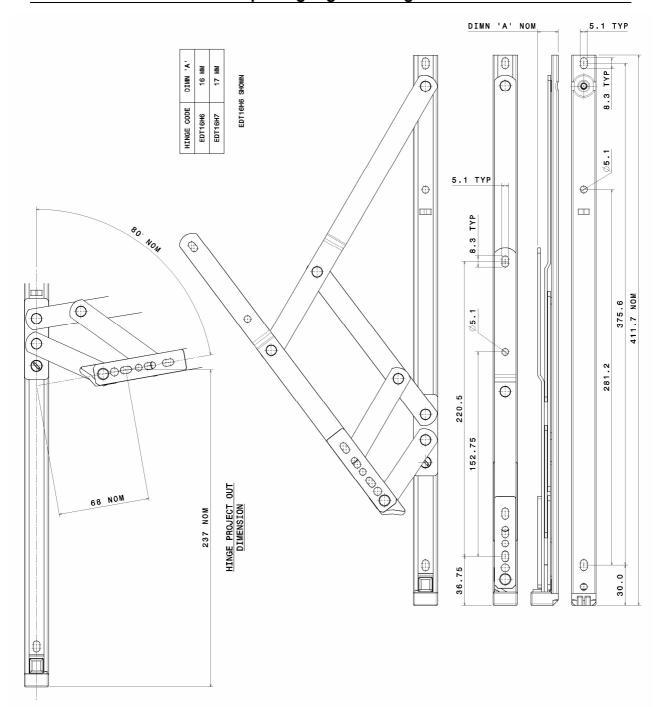
Due to our policy of continual product improvement we reserve the right to alter specifications without notice.

It is the responsibility of the window manufacturer to ensure that the finished window meets the required performance and safety specification.



ISSUE: March, 2006

ASSEMBLY SHEET - EDT16H6/H7 Top Hung Highline Hinges



Hinge	Max. Vent	Min. Vent	Max. Vent	Max. Vent	Hardware
Code	Weight (Kg)	Height (mm)	Height (mm)	Width (mm)	Cavity (mm)
EDT16H6/H7	21	500	780	See profile manufacturers recommendations	"A" +1/-0

Not to Scale, All dimensions in mm

It is the responsibility of the user to ensure that this document is at the latest issue.

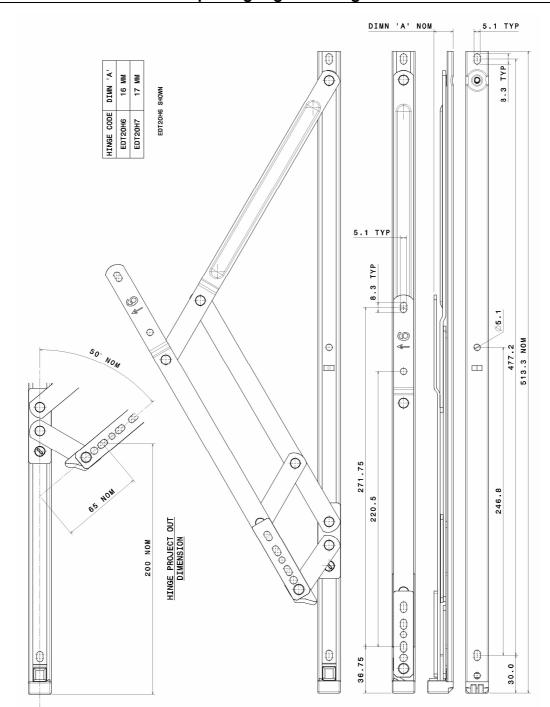
Due to our policy of continual product improvement we reserve the right to alter specifications without notice.

It is the responsibility of the window manufacturer to ensure that the finished window meets the required performance and safety specification.



ISSUE: March, 2006

ASSEMBLY SHEET - EDT20H6/H7 Top Hung Highline Hinges



Hinge Code	Max. Vent	Min. Vent	Max. Vent	Max. Vent	Hardware
	Weight (Kg)	Height (mm)	Height (mm)	Width (mm)	Cavity (mm)
EDT20H6/H7	26	700	1100	See profile manufacturers recommendations	"A" +1/-0

Not to Scale, All dimensions in mm

It is the responsibility of the user to ensure that this document is at the latest issue.

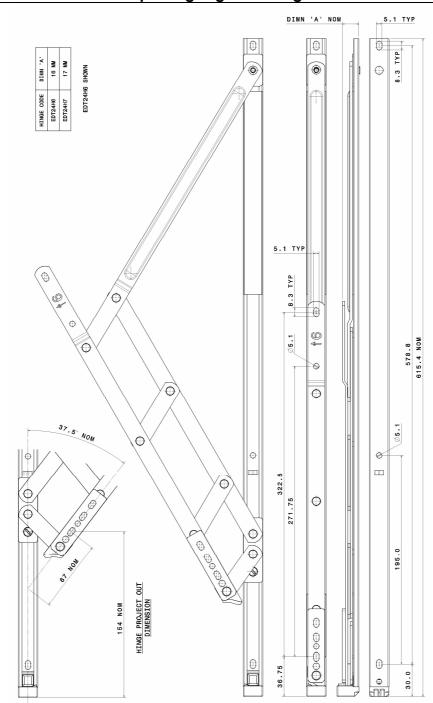
Due to our policy of continual product improvement we reserve the right to alter specifications without notice.

It is the responsibility of the window manufacturer to ensure that the finished window meets the required performance and safety specification.



ISSUE: March, 2006

ASSEMBLY SHEET - EDT24H6/H7 Top Hung Highline Hinges



Hinge Code	Max. Vent	Min. Vent	Max. Vent	Max. Vent	Hardware
	Weight (Kg)	Height (mm)	Height (mm)	Width (mm)	Cavity (mm)
EDT24H6/H7	40	850	1300	See profile manufacturers recommendations	"A" +1/-0

Not to Scale, All dimensions in mm

It is the responsibility of the user to ensure that this document is at the latest issue.

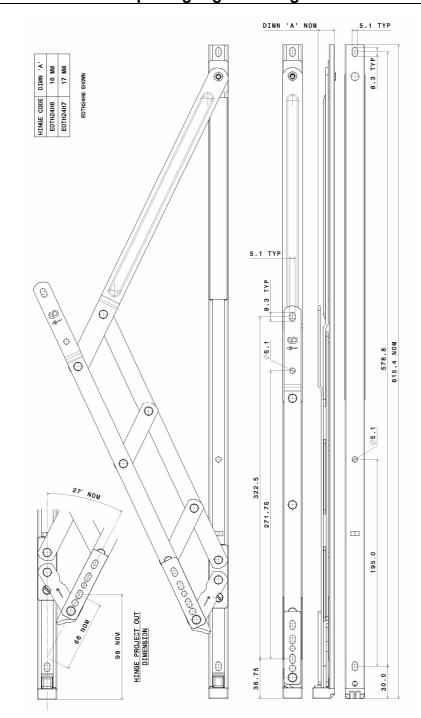
Due to our policy of continual product improvement we reserve the right to alter specifications without notice.

It is the responsibility of the window manufacturer to ensure that the finished window meets the required performance and safety specification.



ISSUE: March, 2006

ASSEMBLY SHEET - EDTH24H6/H7 Top Hung Highline Hinges



Hinge	Max. Vent	Min. Vent	Max. Vent	Max. Vent	Hardware
Code	Weight (Kg)	Height (mm)	Height (mm)	Width (mm)	Cavity (mm)
EDTH24H6/H7	50	850	1500	See profile manufacturers recommendations	"A" +1/-0

Not to Scale, All dimensions in mm

It is the responsibility of the user to ensure that this document is at the latest issue.

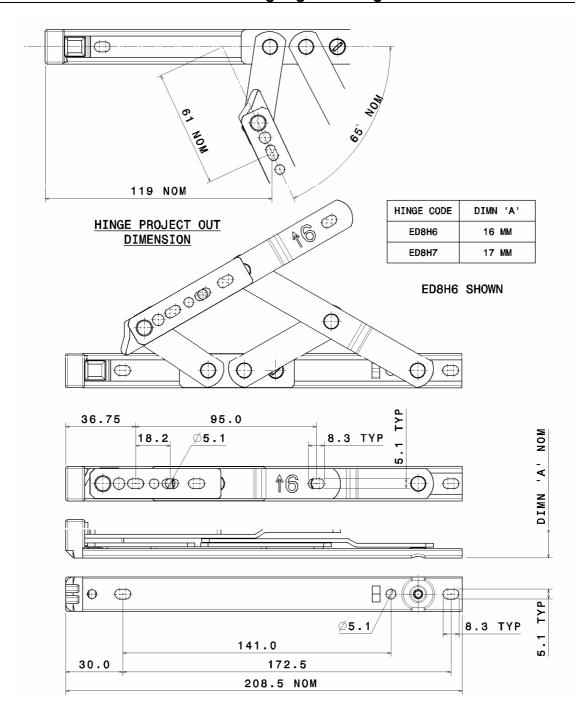
Due to our policy of continual product improvement we reserve the right to alter specifications without notice.

It is the responsibility of the window manufacturer to ensure that the finished window meets the required performance and safety specification.



ISSUE: March, 2006

ASSEMBLY SHEET - ED8H6/H7 Side Hung Highline Hinges



Hinge	Max. Vent	Min. Vent	Max. Vent	Max. Vent	Hardware
Code	Weight (Kg)	Width (mm)	Width (mm)	Height (mm)	Cavity (mm)
ED8H6/H7	18	200	400	See profile manufacturers recommendations	"A" +1/-0

Not to Scale, All dimensions in mm

It is the responsibility of the user to ensure that this document is at the latest issue.

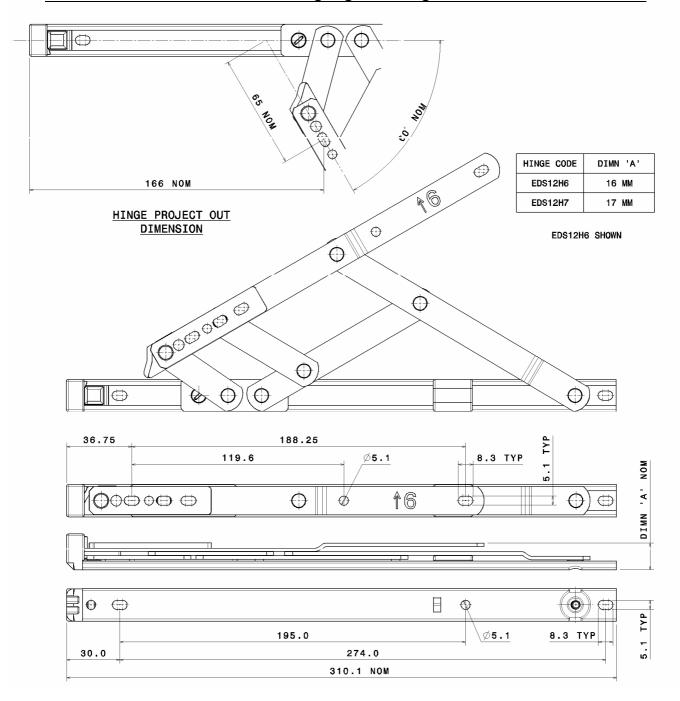
Due to our policy of continual product improvement we reserve the right to alter specifications without notice.

It is the responsibility of the window manufacturer to ensure that the finished window meets the required performance and safety specification.



ISSUE: March, 2006

ASSEMBLY SHEET - EDS12H6/H7 Side Hung Highline Hinges



Hinge	Max. Vent	Min. Vent	Max. Vent	Max. Vent	Hardware
Code	Weight (Kg)	Width (mm)	Width (mm)	Height (mm)	Cavity (mm)
EDS12H6/H7	22	300	600	See profile manufacturers recommendations	"A" +1/-0

Not to Scale, All dimensions in mm

It is the responsibility of the user to ensure that this document is at the latest issue.

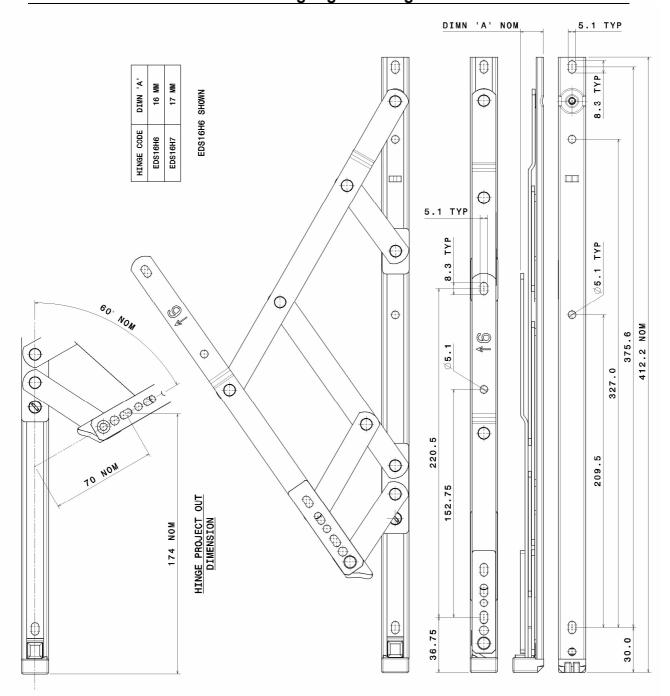
Due to our policy of continual product improvement we reserve the right to alter specifications without notice.

It is the responsibility of the window manufacturer to ensure that the finished window meets the required performance and safety specification.



ISSUE: March, 2006

ASSEMBLY SHEET - EDS16H6/H7 Side Hung Highline Hinges



Hinge Code	Max. Vent Weight (Kg)	Min. Vent Width (mm)	Max. Vent Width (mm)	Max. Vent Height (mm)	Hardware Cavity (mm)
EDS16H6/H7	24	400	700	See profile manufacturers recommendations	"A" +1/-0

Not to Scale, All dimensions in mm

It is the responsibility of the user to ensure that this document is at the latest issue.

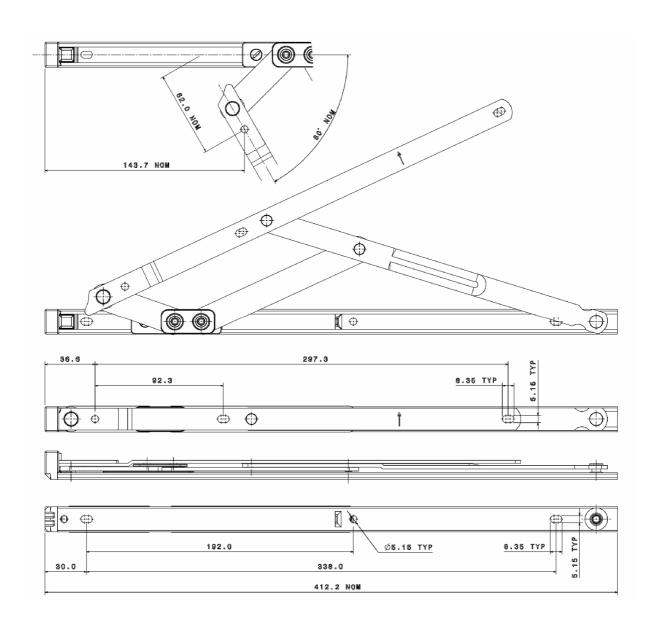
Due to our policy of continual product improvement we reserve the right to alter specifications without notice.

It is the responsibility of the window manufacturer to ensure that the finished window meets the required performance and safety specification.



ISSUE: March, 2006

ASSEMBLY SHEET - EDSH16A Side Hung Hinge



Hinge Code	Max. Vent	Min. Vent	Max. Vent	Max. Vent	Hardware
	Weight (Kg)	Width (mm)	Width (mm)	Height (mm)	Cavity (mm)
EDSH16A	40	750	1000	See profile manufacturers recommendations	13 - 14

Not to Scale, All dimensions in mm

It is the responsibility of the user to ensure that this document is at the latest issue.

Due to our policy of continual product improvement we reserve the right to alter specifications without notice.

It is the responsibility of the window manufacturer to ensure that the finished window meets the required performance and safety specification.



ISSUE: March, 2006